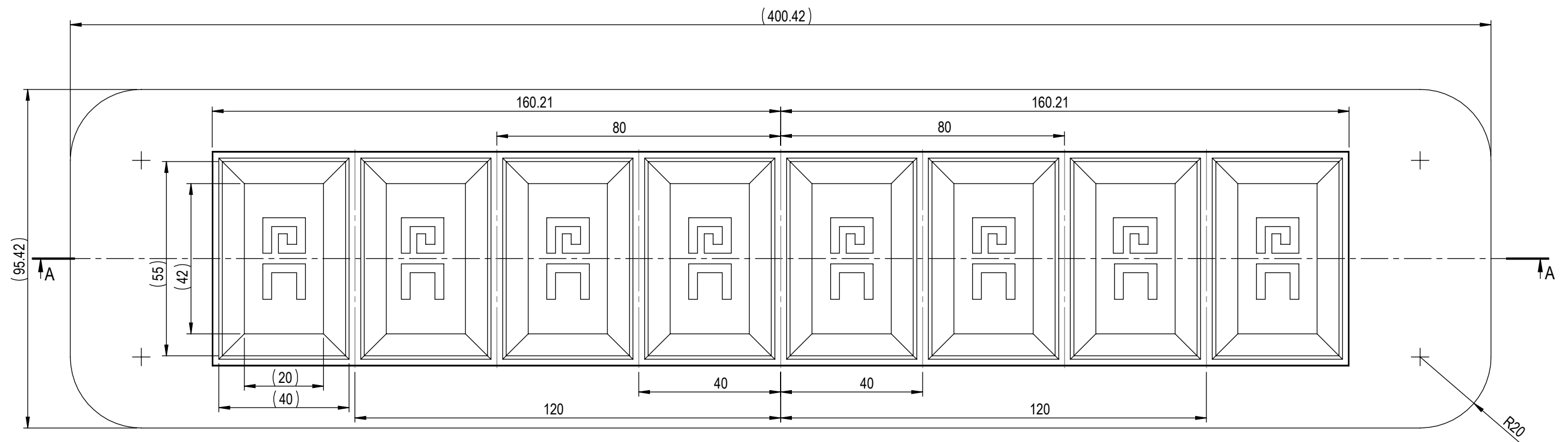
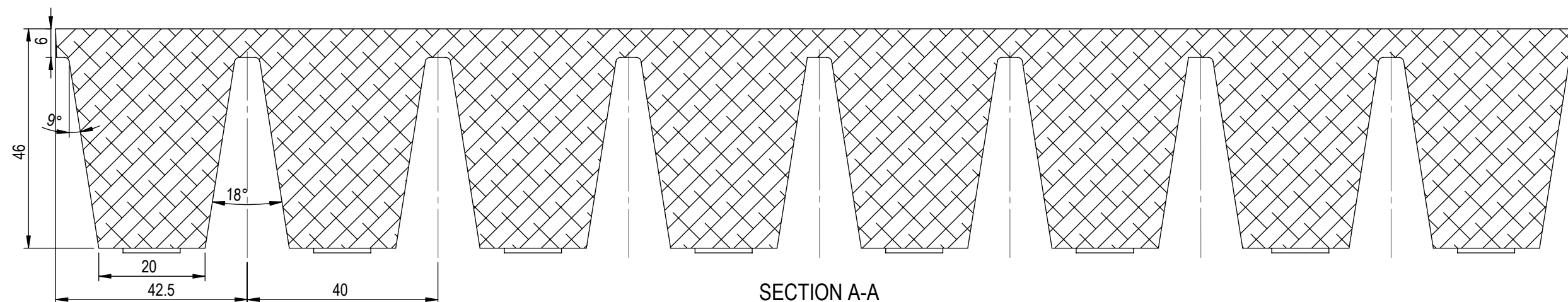
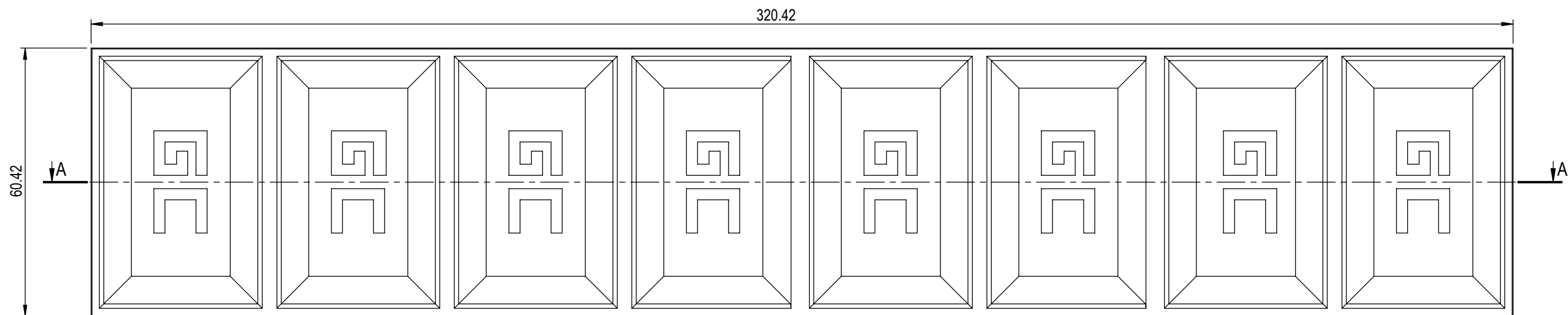


SECTION A-A
SCALE 1 : 1.2

general angle 0,3...0,5
N8 Ra 0,8

PROJECT DIRECTOR		DATE		12.07.2015		DEBUR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION	
M.Prokic		DATE MODIFY						MPI-ULTRASONICS MARAIS 36 2400 Le Locle Switzerland e-mail : mpi@mpi-ultrasonics.com phone +41 (0) 32 9314045			
drew	H. Puga										
MATERIAL:		Grey Cast Iron									
General tolerance SN 258440											
dimension nominale (mm)		>3 ...6	>6 ...30	>30 ...120	>120 ...400	>400 ...1000	>1000 ...2000	Mold			
Ecart (mm)		± 0.05	± 0.1	± 0.15	± 0.2	± 0.3	± 0.5	SCALE: 1:1		SHEET 1 OF 1	
										A3	



SECTION A-A

general angle 0,3...0,5

N8 / Ra 0,8

PROJECT DIRECTOR M.Prokic		DATE 12.07.2015				DEBUR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION	
drew H. Puga		DATE MODIFY						MPI-ULTRASONICS MARAIS 36 2400 Le Locle Switzerland e-mail : mpi@mpi-ultrasonics.com phone +41 (0) 32 9314045			
MATERIAL:											
General tolerance SN 258440											
dimension nominale (mm)	>3 ...6	>6 ...30	>30 ...120	>120 ...400	>400 ...1000	>1000 ...2000	Master Alloy Ingot				
Ecart (mm)	± 0.05	± 0.1	± 0.15	± 0.2	± 0.3	± 0.5	SCALE: 1:1		SHEET 1 OF 1		A3